

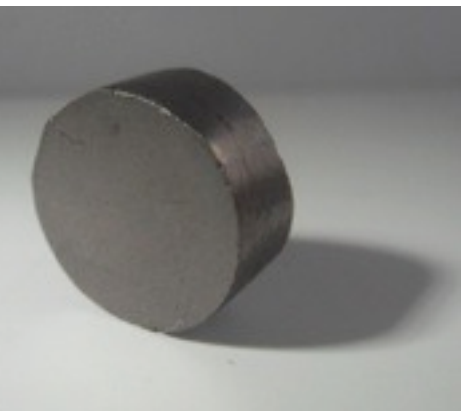
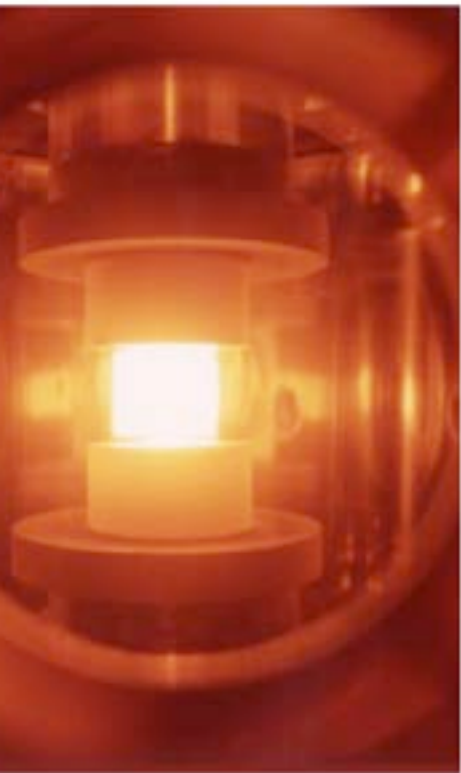
- The use of inert matrix fuel permits to minimize core size.
- Several inert matrix fuels exhibit good performance under irradiation
- $\text{PuO}_2\text{-MgO}$ (BOR-60)
- $(\text{Pu,Am})\text{O}_2\text{-Mo}$ (HFR)
- $(\text{Pu,Zr,Y})\text{O}_2$ (Halden)
- $(\text{Pu,Zr})\text{N}$ (BOR-60, JMTR, HFR, ATR)
- Inert matrix nitride fuels offer highest Pu density, hence smallest core size for ELECTRA.



- **Two phase PuN-ZrN fuel fabricated by VNIINM**
- **Metallic source material**
- **16% initial porosity**
- **Irradiation in BOR-60 up to 19.4% burnup**
- **Linear rating < 20 kW/m**
- **Less than 0.1% swelling per percent Pu burnup**
- **Gas release: < 1%**
- **Internal corrosion ~ 15 microns. Oxide phase observed in PIE.**



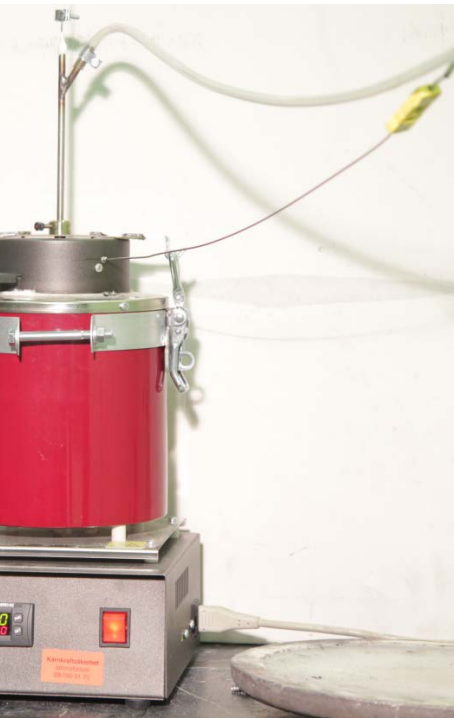
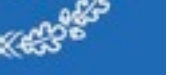
- **(Pu_{0.1},Zr_{0.9})N fuel fabricated by JAEA**
- **PuO₂ and metallic Zr source materials**
- **10% initial porosity**
- **Irradiation in JMTR up to 15% burnup**
- **Linear rating: < 44 kW/m**
- **0.3% swelling per percent Pu burnup**
- **Gas release: ~ 1.6%**
- **No internal corrosion**



- **UN powders fabricated by hydridation/nitridation of metallic source materials**
- **UN and (U,Zr)N pellets fabricated using spark plasma sintering (SPS) technique.**
- **Hot pressing assisted by 5000 A current!**
- **UN pellets with up to 98% density obtained when holding for 3 minutes at 1650°C.**
- **90% density obtained at $T = 1450^{\circ}\text{C}$. Permits fabrication of Pu & Am bearing nitrides.**

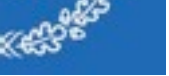
- **95% dense UN pellet was heated in argon to 1060°C**
- **Immersion into LBE at $T < 200^{\circ}\text{C}$**
- **Cooling rate $> 700\text{ K/s}$**
- **No fracture, no cracks!**





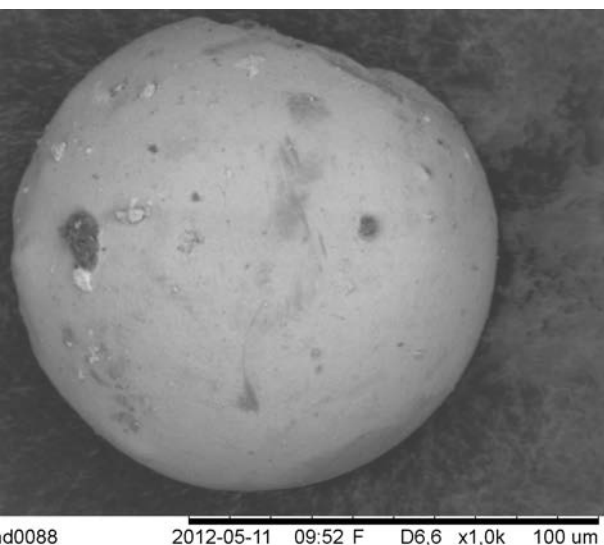
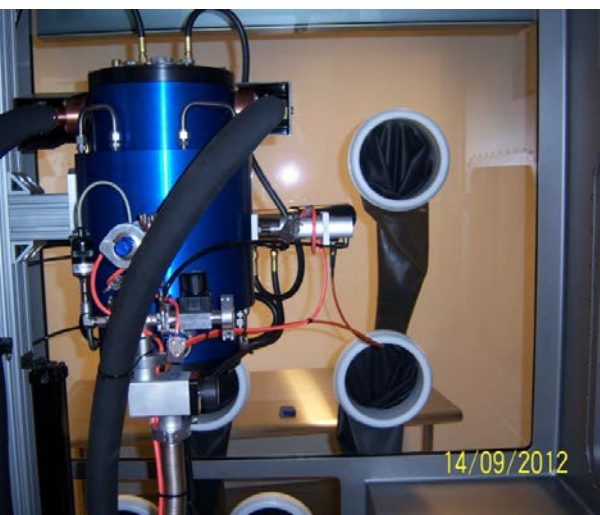
- **SPS sintered UN sample tested in lead for 1 hour at $T = 1090^{\circ}\text{C}$.**
- **No or small interaction under low oxygen conditions**
- **Significant degradation of surface observed in saturated oxygen conditions.**





TALL loop at KTH

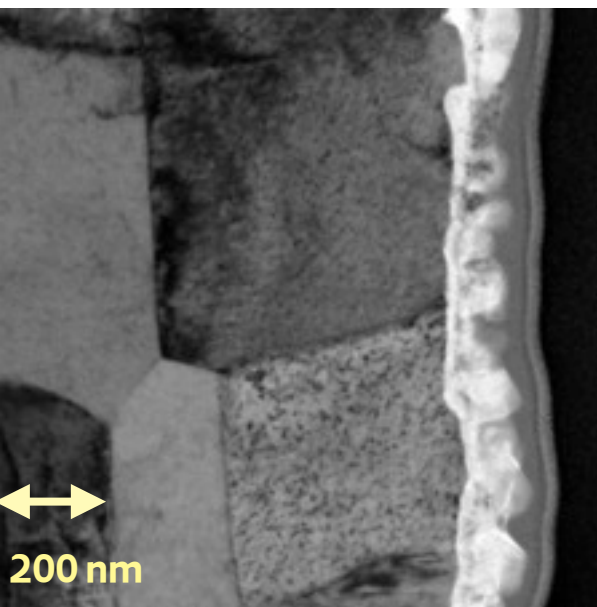
- **6 m tall LBE loop in operation since 20**
- **Extensively used for tests of natural convection**
- **Flow reversal observed under certain conditions**
- **Single pin heat transfer experiments conducted**
- **Now modified for additional heat transfer experiments**



- **Chalmers university has done R&D on separation of Pu and MA since 40 years**
- **Glove boxes for Pu fuel fabrication lab installed in September. Only university lab in Europe.**
- **(Pu,Zr)N fuels to be fabricated by Sol-Gel techniques (and later, from powders)**
- **Zirconia microspheres with homogeneous carbon nano-tube dispersions obtained in spring 2012.**
- **Start of hot operation: November 2012**



COSTA @ KTH



**Fe10Cr6Al-RE
10 000 h @ 550°C**

- **Stagnant corrosion facility purchased from KIT**
- **Reference cladding material for ELECTRA:
15-15Ti with FeCrAlY surface alloying. To be
developed in collaboration with KIT & Sandvik**
- **New FeCrAl alloys developed by Sandvik, based
on commercial FeCrAl-ODS steels.**
- **Sandvik materials were exposed to lead with 0.
ppm oxygen at 550°C for 10 000 hours.**
- **Fe10Cr6Al-RE in perfect condition!**
- **Alumina forming austenites to be investigated.**