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# DEEP BOREHOLE DISPOSAL: AN ALTERNATIVE TO THE MINED & ENGINEERED REPOSITORY FOR HIGH-LEVEL WASTES

***WHAT***

***HOW***

***WHY***

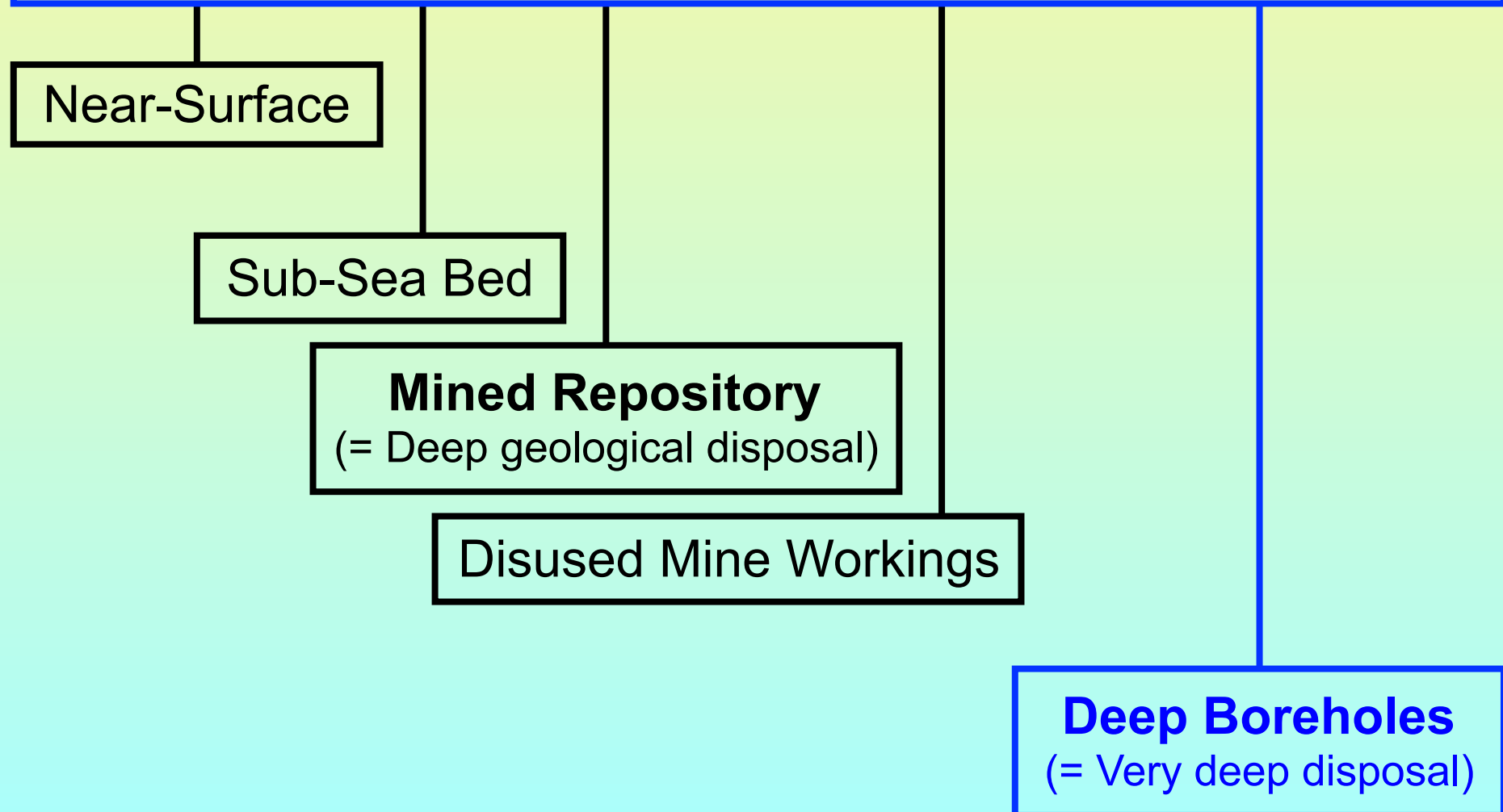
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Department of Engineering Materials,  
University of Sheffield*

*RWIN April 2009*

# GEOLOGICAL DISPOSAL

Emplacement in the Earth's crust with no intent to retrieve





**VERY DEEP DISPOSAL**  
a.k.a. **DEEP BOREHOLE DISPOSAL**

**Low T° VDD**

**High T° VDD**

**1 Vitrified HLW**

**2a Spent  
UO<sub>2</sub> Fuel**

**2b Spent  
MOX**

**3 Pu**

**SNF & HLW**

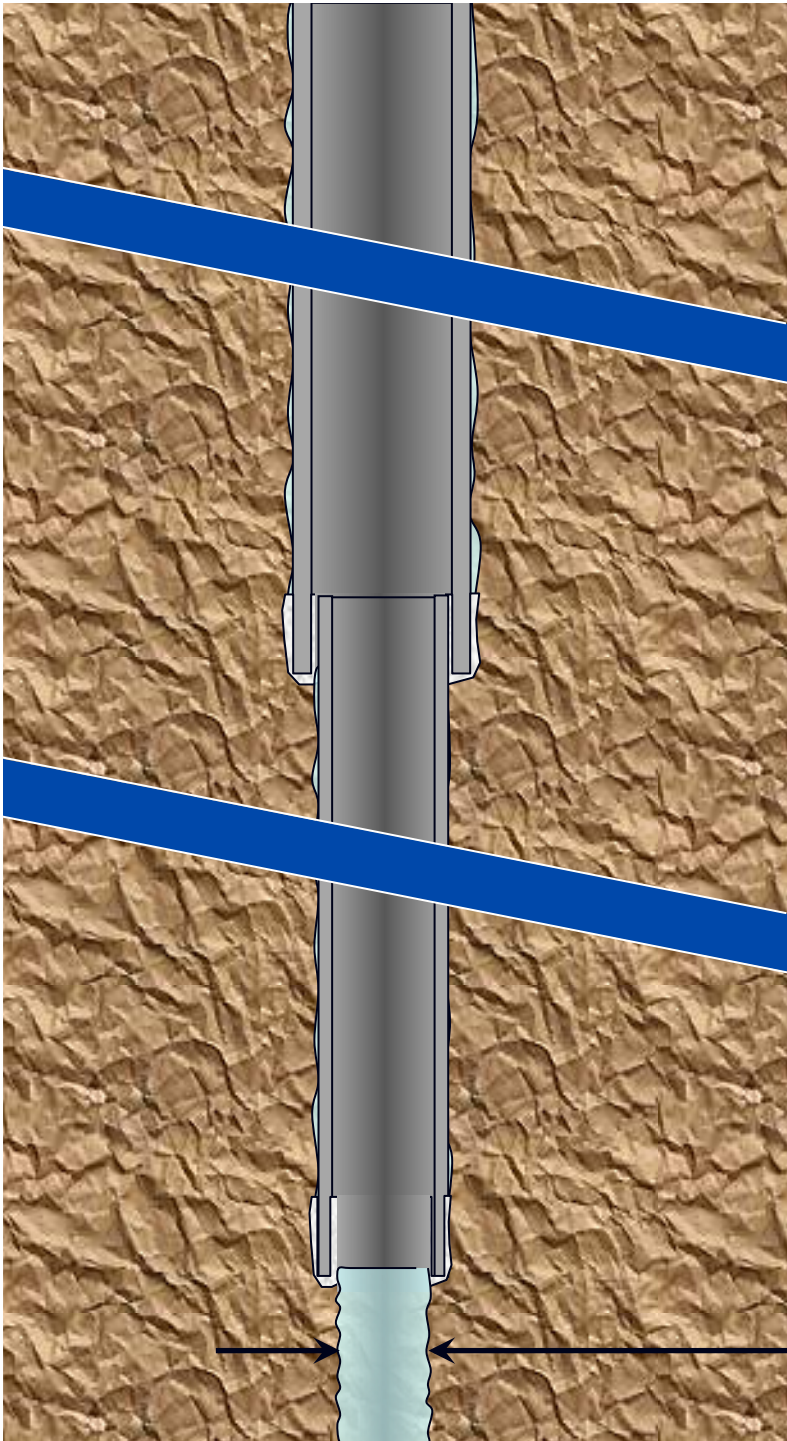
*Important differences in detail between versions*

## Creating the borehole

- Drill the first stage of the borehole
- Insert the casing.
- Pour a cement base-plug.
- Drill the next stage of the borehole.
- Insert the casing.
- Pour the cement base-plug
- Drill the next stage of the borehole

And so on, down to > 4 kms

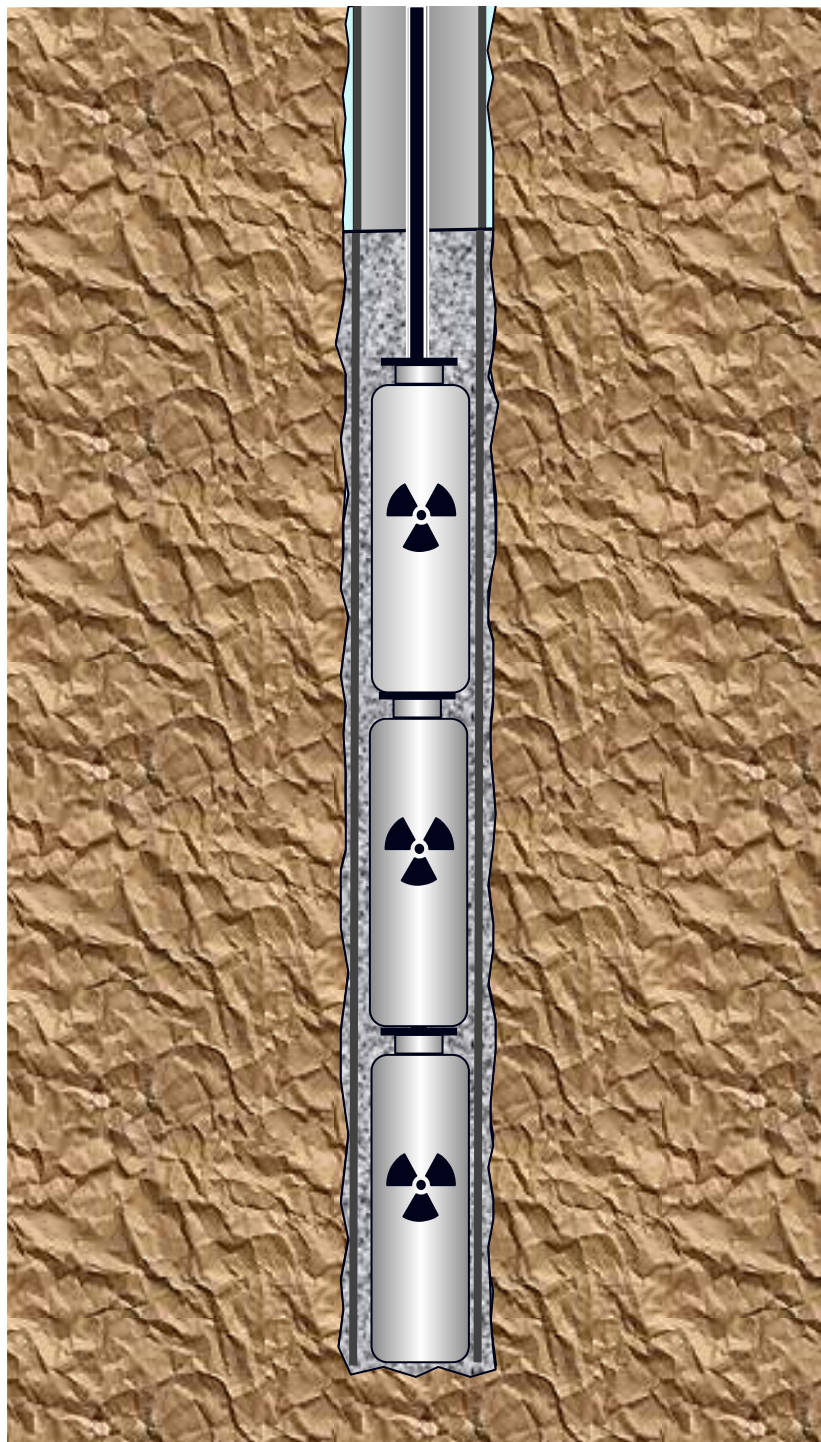
0.5 - 0.6 m diameter



# Low Temperature Very Deep Disposal

## Vitrified waste

- Insert the final run of casing (Surface to TD)
- Emplace the first batch of HLW canisters
- Pump in the special grout and allow it to set





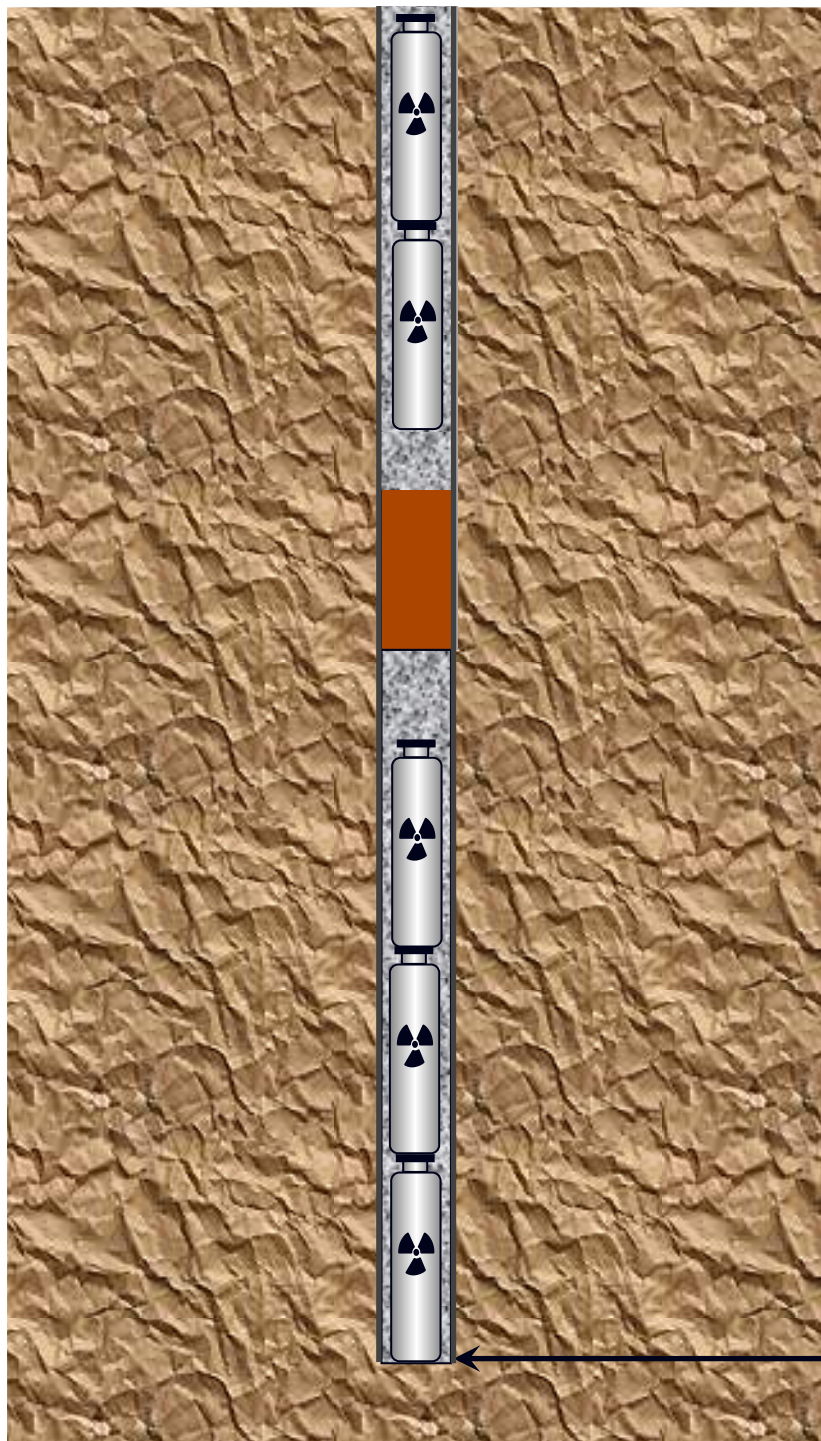
# Low Temperature Very Deep Disposal

## Vitrified waste

- Insert bentonite clay (*Optional seal*)
- Insert another batch of canisters, pour the grout & allow to set

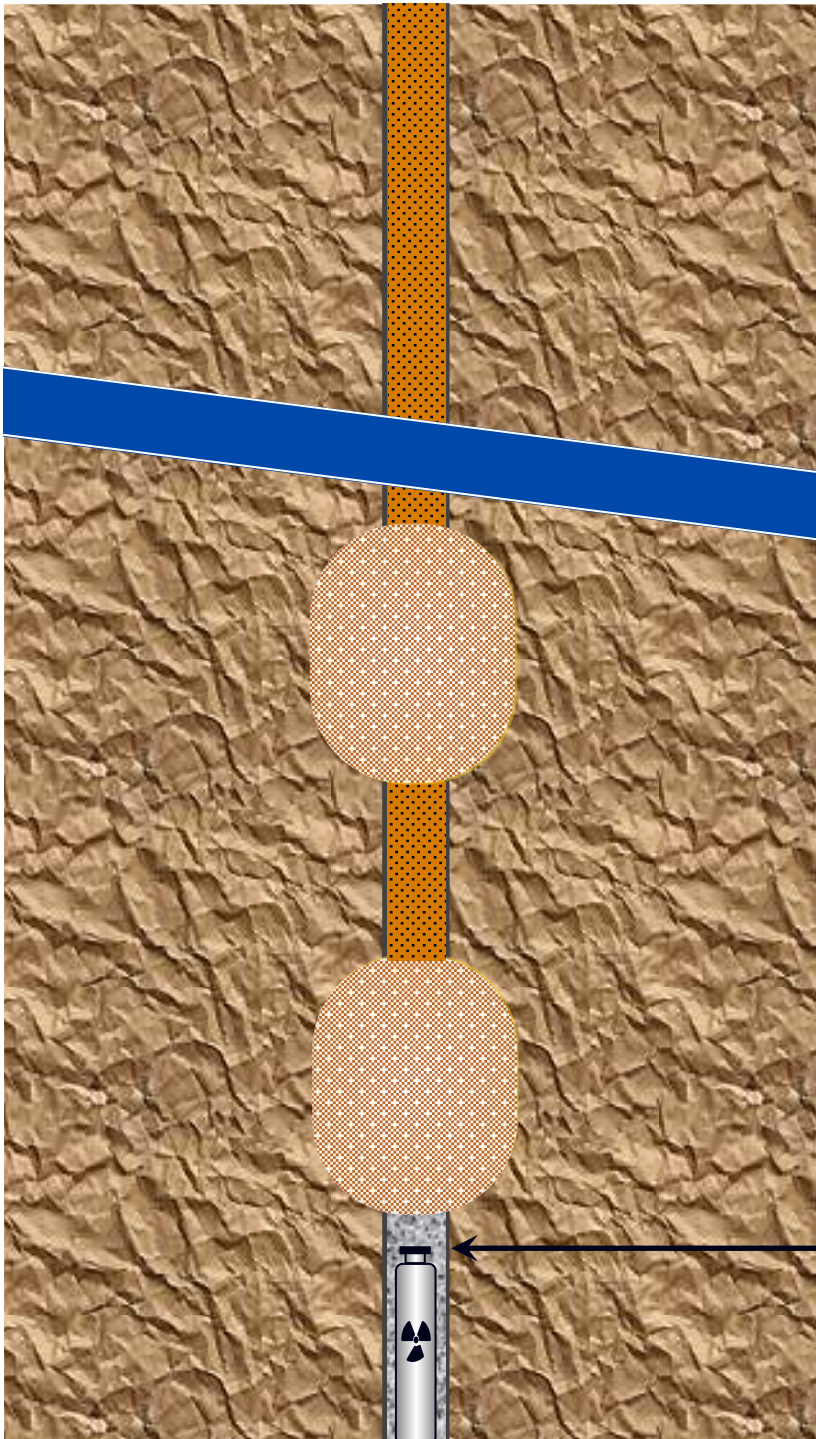
Repeat until the bottom km  
of the borehole is filled

4 kms



# Sealing the borehole

- Insert some backfill (crushed granite)
  - Insert heater and melt backfill & wall-rock to seal the borehole
  - Pour in more backfill and seal the borehole again
  - Repeat as often as required then fill the rest of the borehole with backfill
- ← 3 km deep (topmost canister)





# Advantages of Deep Boreholes

1. **SAFETY**
2. **COST EFFECTIVE**
3. **ENVIRONMENTAL IMPACT**
4. **SMALL 'FOOTPRINT'**
5. **SITE AVAILABILITY**
6. **SECURITY**
7. **INSENSITIVE to HLW COMPOSITION**
8. **LONGEVITY**
9. **EARLY IMPLEMENTATION**

# SAFETY CASE

## 1. PRE-DEPLOYMENT

*Removal from store*

*Overpacking (Stainless ? + Deployment fittings)*

*Transport to well-head (Horizontal ?)*

*Transfer to well-head facility (Shielded)*

## 2. OPERATIONAL

*Reorientation to vertical (If transported horizontally)*

*Insertion into borehole*

*Lowering to final position*

*Release of waste package*

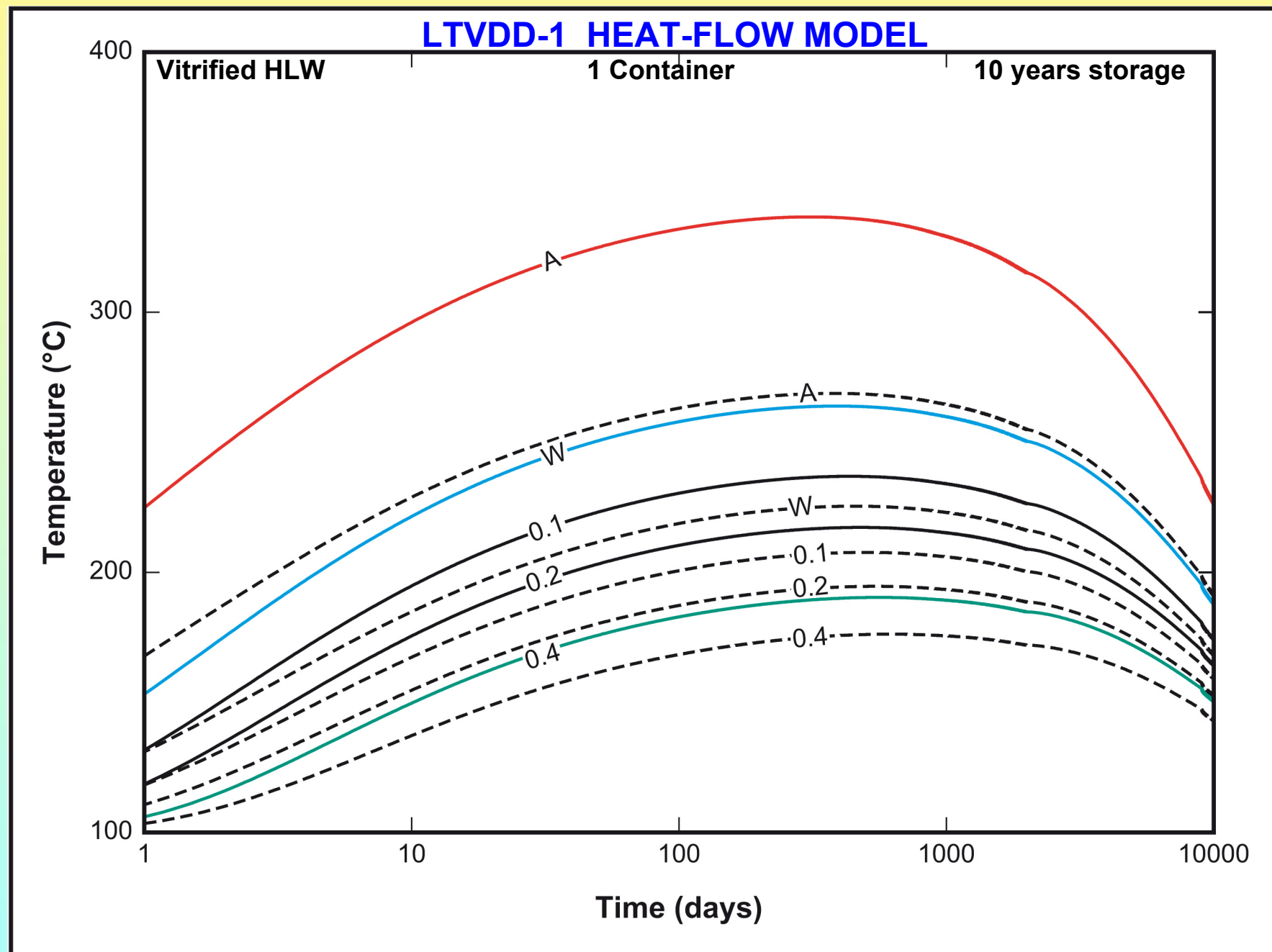
*Grouting/support matrix*

*Sealing borehole*

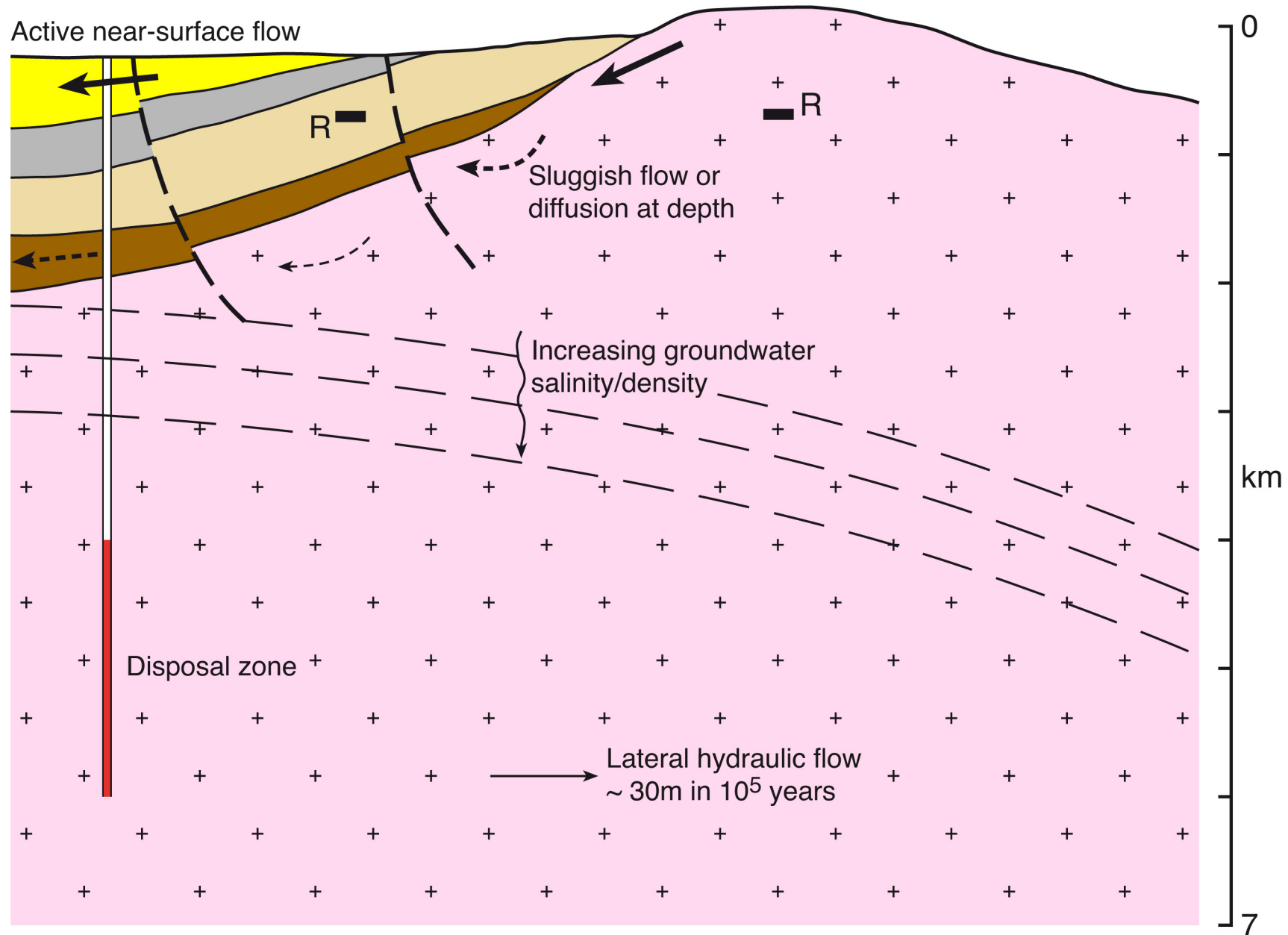
## 3. POST-CLOSURE

*Near field*

*Far field*



*After Gibb, Travis, McTaggart & Burley (2008)*



*Adapted from Chapman & Gibb, 2003*

# **COST EFFECTIVE (LTVDD-1)**

**0.5 m Borehole to 4 km = £25 - 35 M**

With up to 50% savings for multi-borehole programme (J. Beswick, 2008)

**No. of packages per hole = 650 - 700**

**UK Total HLW containers = 7,250**

(2007 UK Inventory, current & future arisings)

**No. of 4 km holes required = 10 - 11**

**Approximate cost = £210 - £330 M**

(Assuming minimum savings per hole of 15%)

**NDA R.R.C. (ILW + HLW) = ~ £14 Billion**

# **SITE AVAILABILITY**

**Suitable basement underlies much of the continental crust**

**Within 3 km of surface in many places**

**Potentially good site availability**

**Small footprint**

**Waste producers (e.g. NDA, MoD) could already own, & volunteer, suitable sites.**



# EARLY IMPLEMENTATION

<b>Small diameter test drillings</b> (Incl. geological & hydrogeological evaluation)	<b>1 – 2 years</b>
<b>Disposal borehole to 4 km</b>	<b>~ 1 year</b>
<b>HLW emplacement</b>	<b>~ 2 years</b>
<b>Sealing &amp; Backfilling</b>	<b>&lt; 1 year</b>
<b>Time to first completion</b>	<b>~ 5 – 6 years</b>

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8. **LONGEVITY**
9. **EARLY IMPLEMENTATION**
10. **ACCEPTABILITY ?**



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**DBD is an option we can't afford to ignore for the HLWs to which it is especially suited.**

**It is not a technology that can be dismissed as “immature” requiring decades of development.**

*Thank you.*